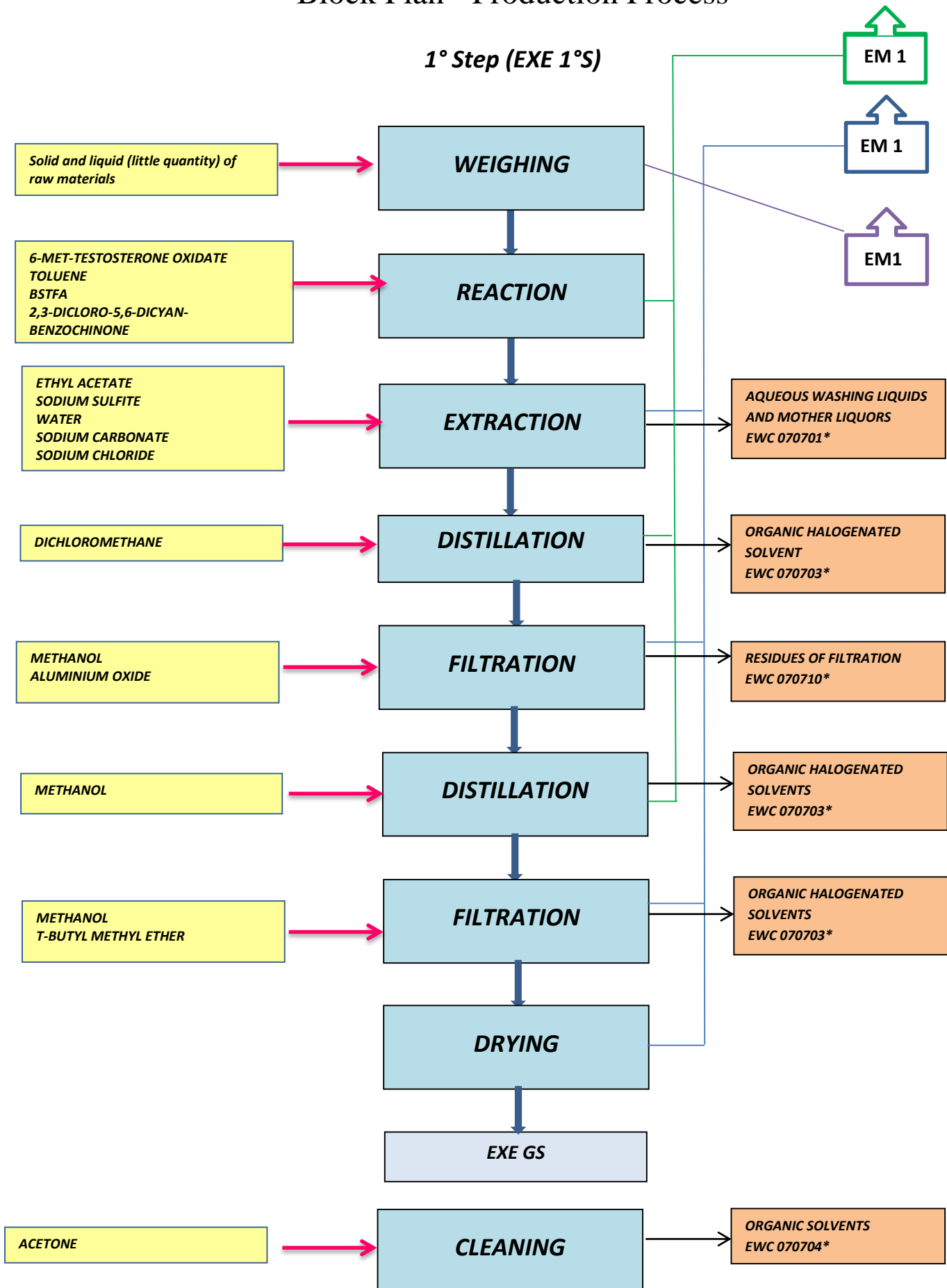


EXEMESTANE

Block Plan - Production Process

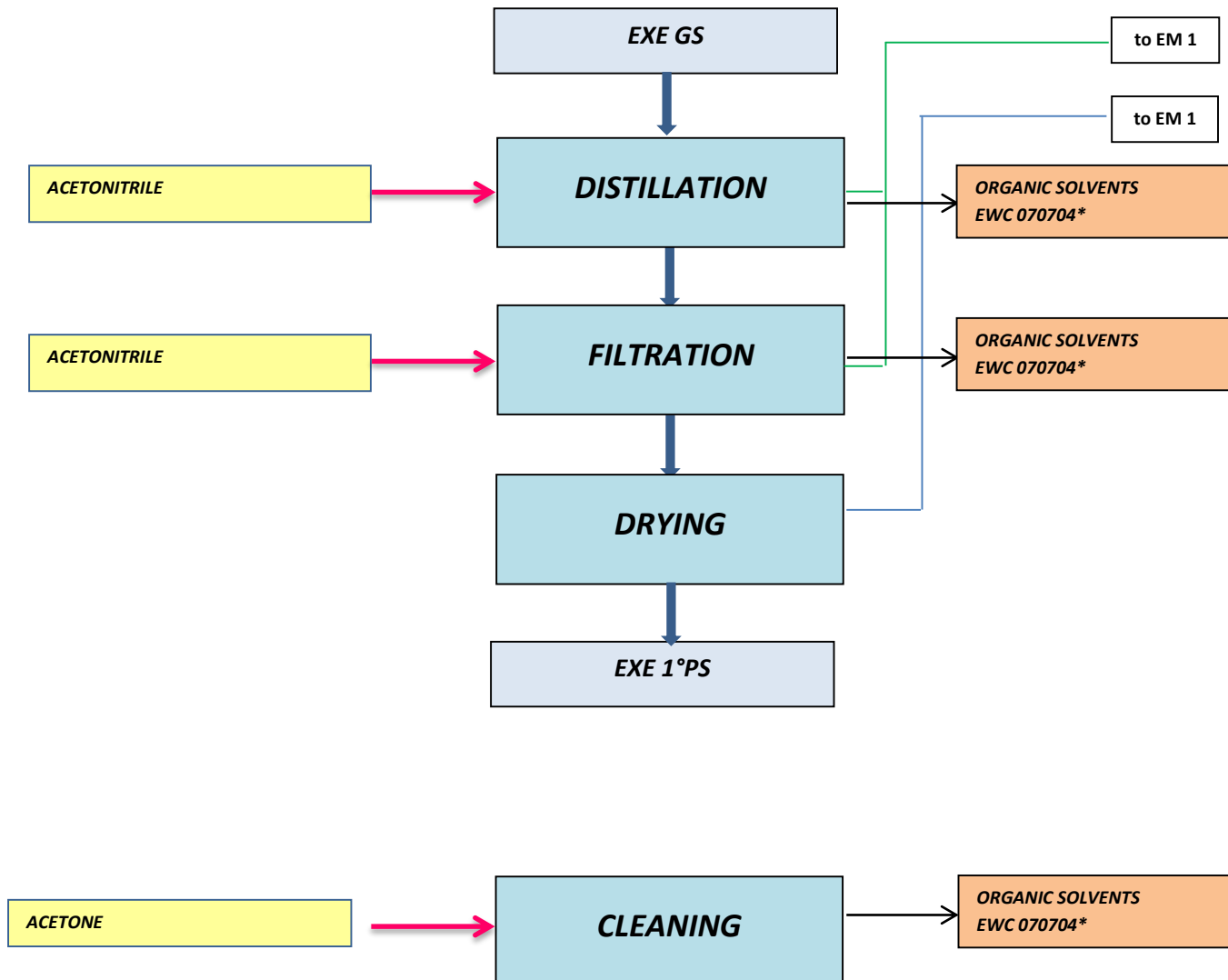


EXEMESTANE

Block Plan - Production Process

The synthesis of EXEMESTANE can also be done directly from the first purification, thus avoiding the first step.

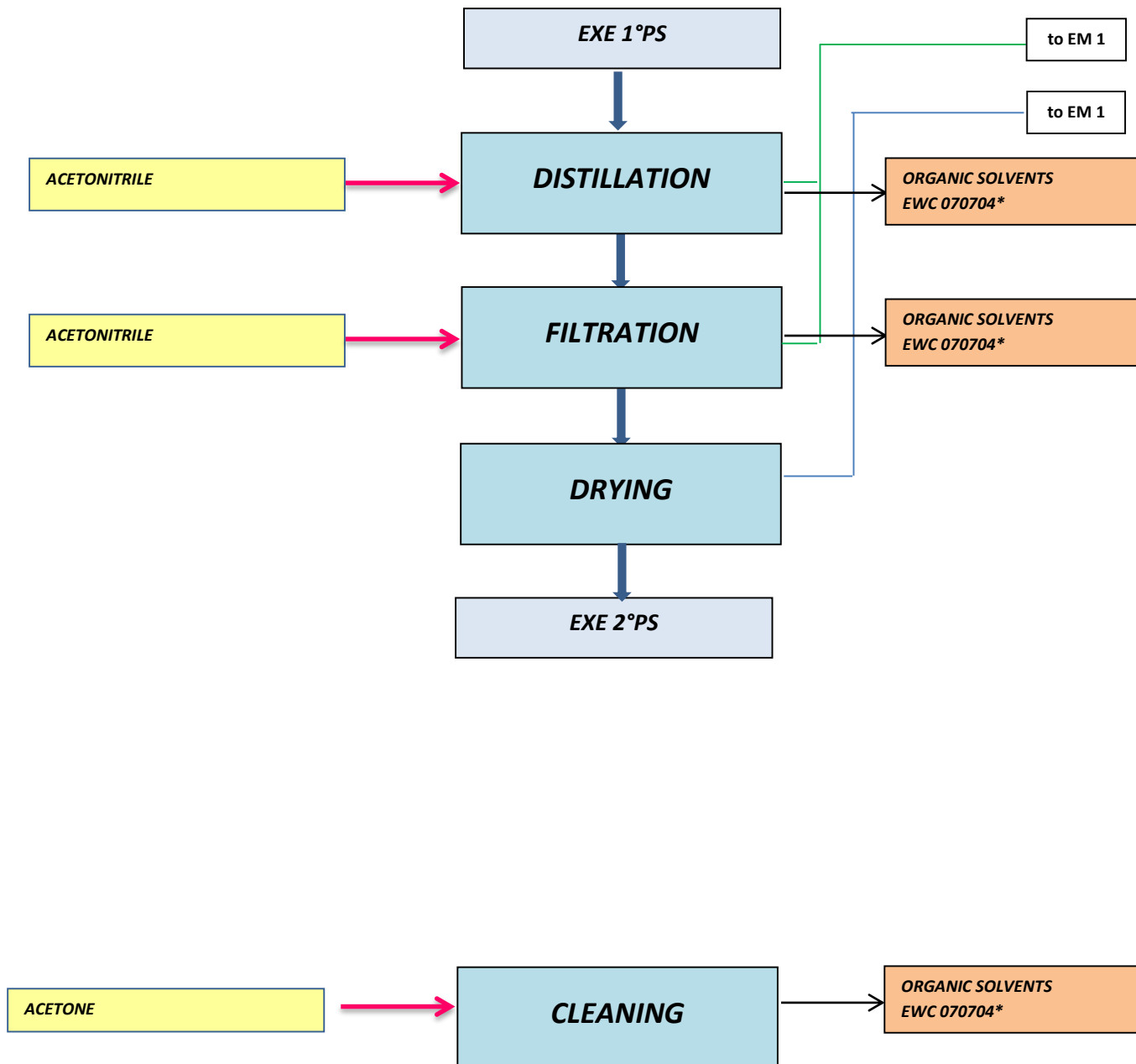
1° PURIFICATION (EXE 1°PS)



EXEMESTANE

Block Plan - Production Process

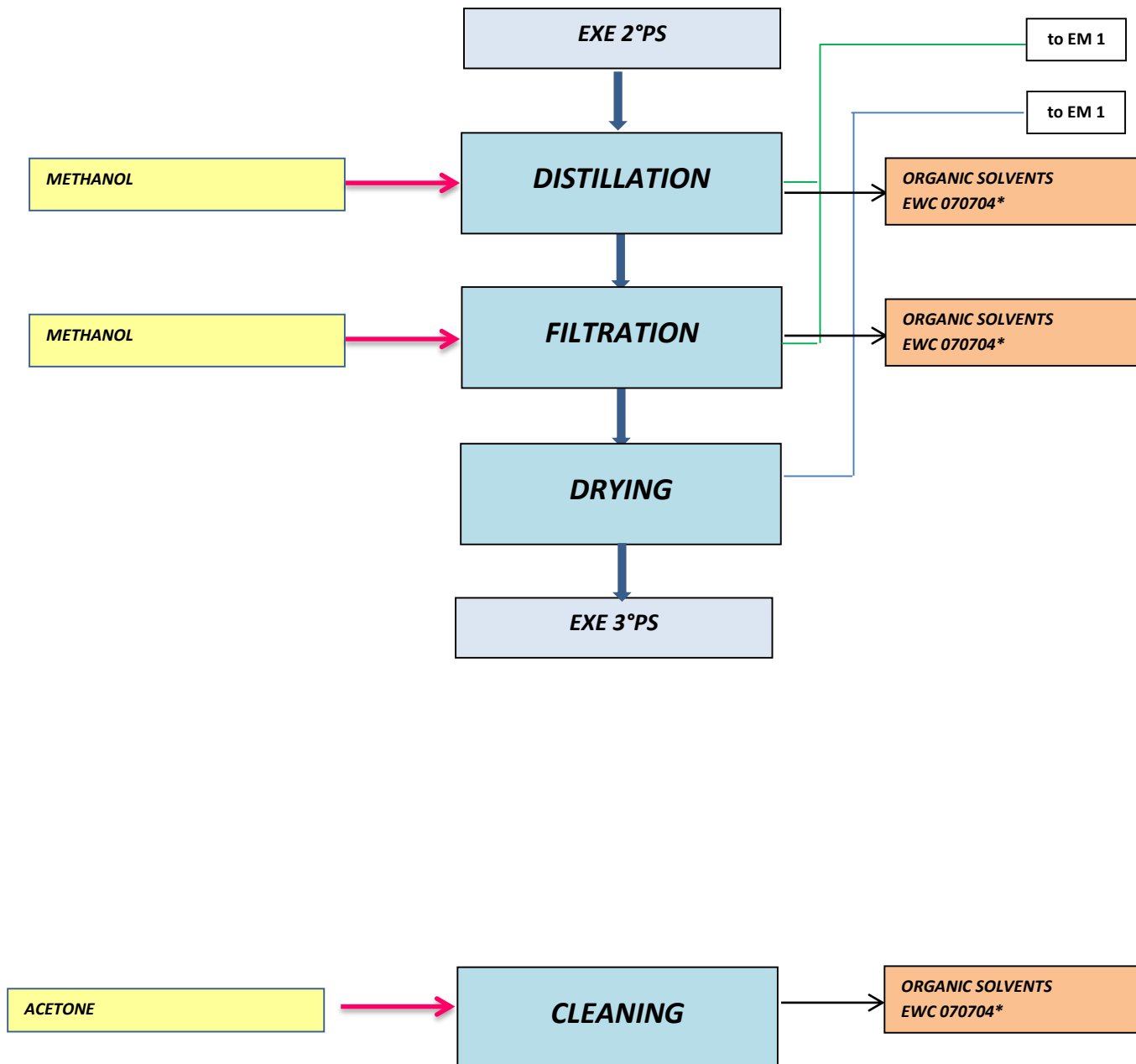
2° PURIFICATION (EXE 2°PS)



EXEMESTANE

Block Plan - Production Process

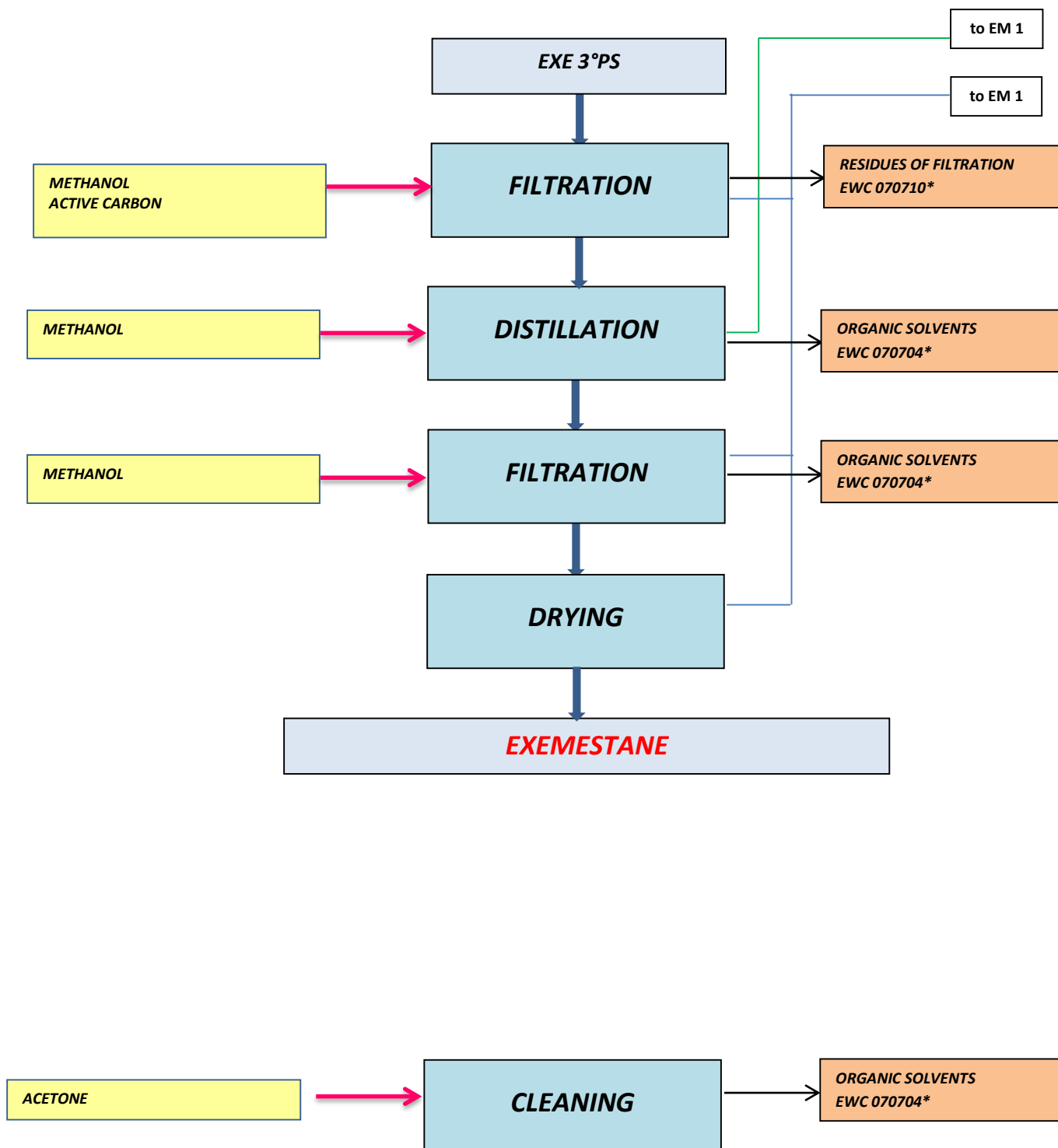
3° PURIFICATION (EXE 3°PS)



EXEMESTANE

Block Plan - Production Process

4° PURIFICATION (EXE 4°PS)



EXEMESTANE

Block Plan - Production Process

LEGEND

-----> AIR EMISSIONS TO **EM 1**

————> SUBSTANCES TRANSFER

RAW MATERIAL

INTERMEDIATE PRODUCTS

WASTE

RECOVERY

U —> **WET**

S —> **DRY**

PU —> **WET PURIFICATION**

PS —> **DRY PURIFICATION**